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Section E-E
Scale : 2,000

Detail A
SCALE : 2,000

Section : A-A
Scale : 2,000

AVOID PAINT $\varnothing 12 \pm 1$

FRONT VIEW

FREE HOLES

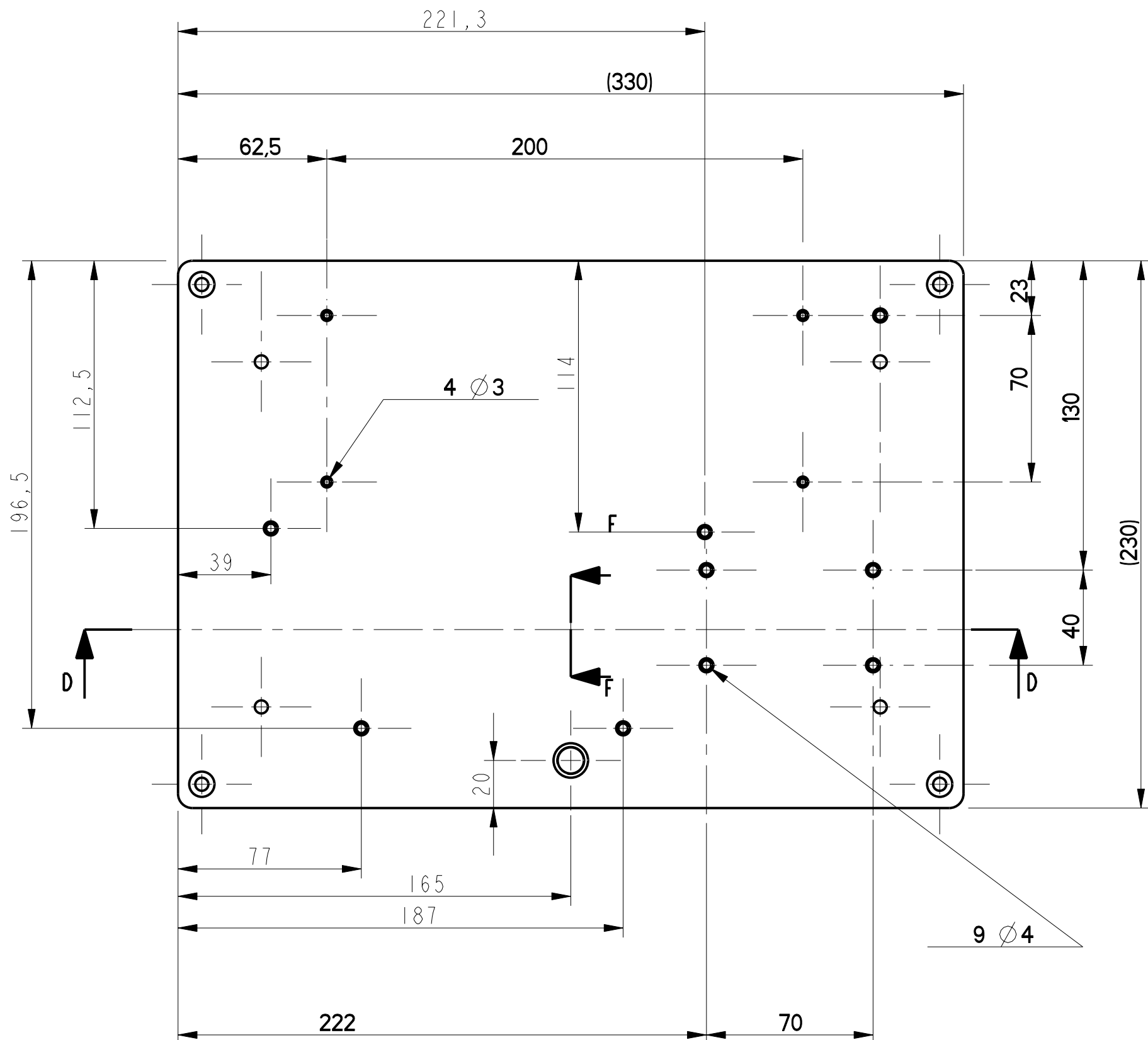
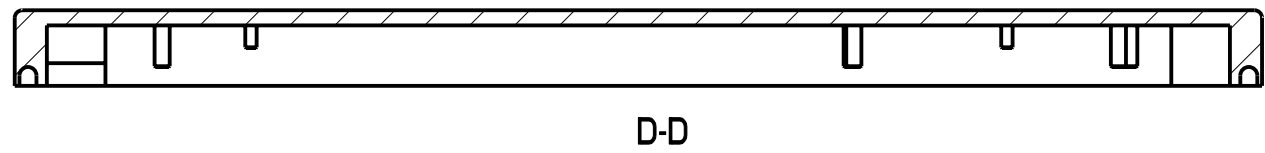
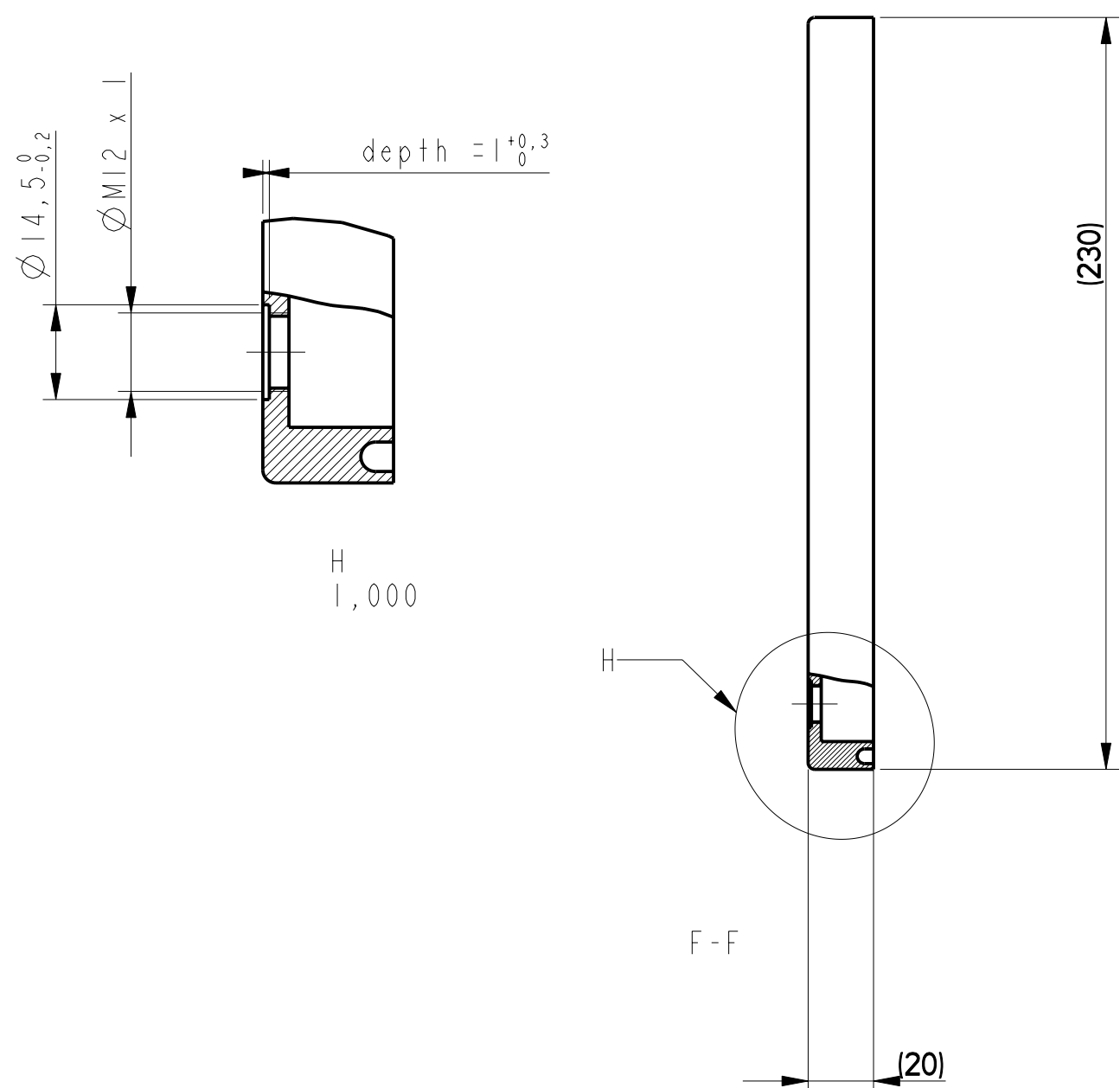
ASSEMBLY : THREAD OUTSIDE THE CASE.

THOMSON BROADCAST
SYSTEMS

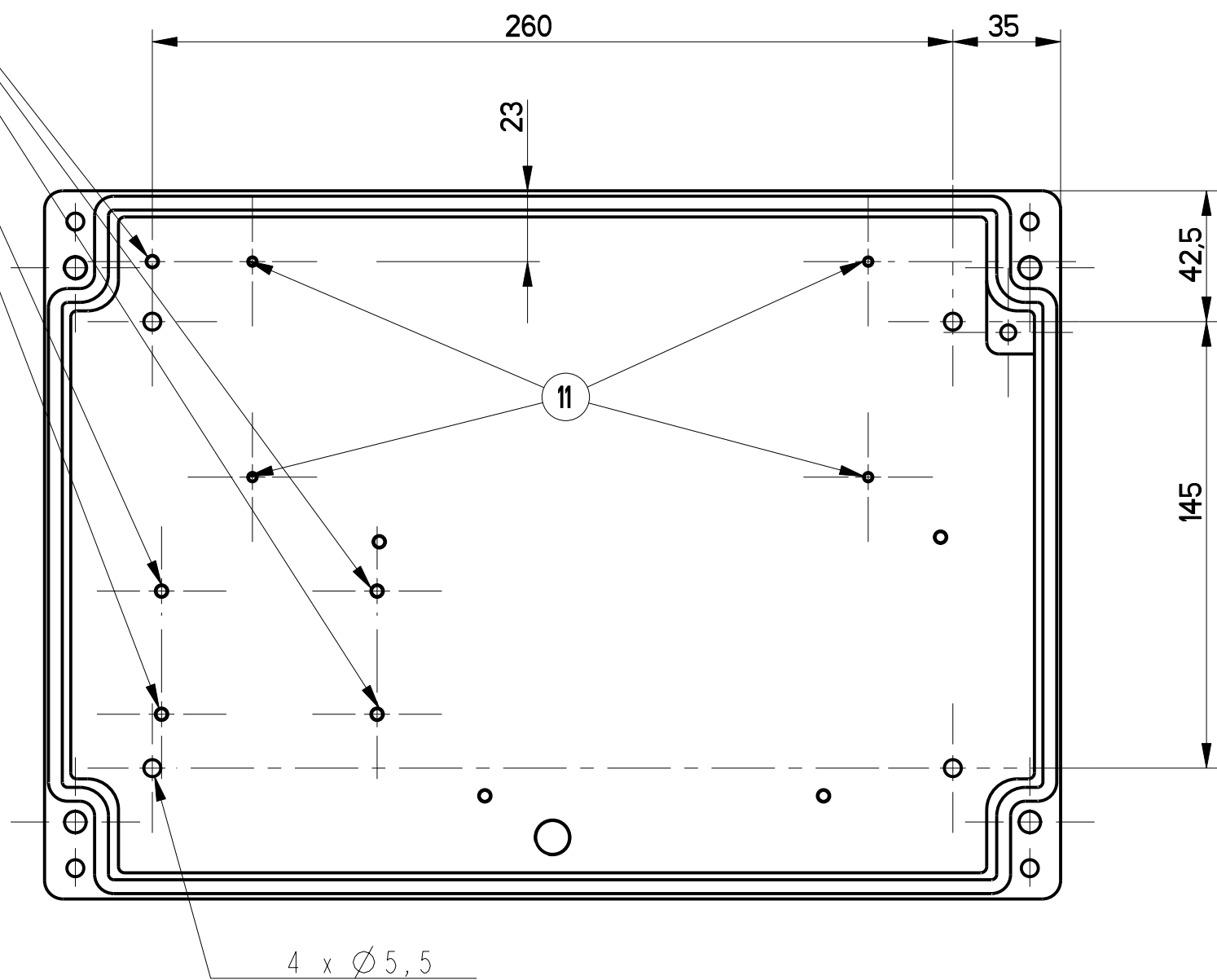
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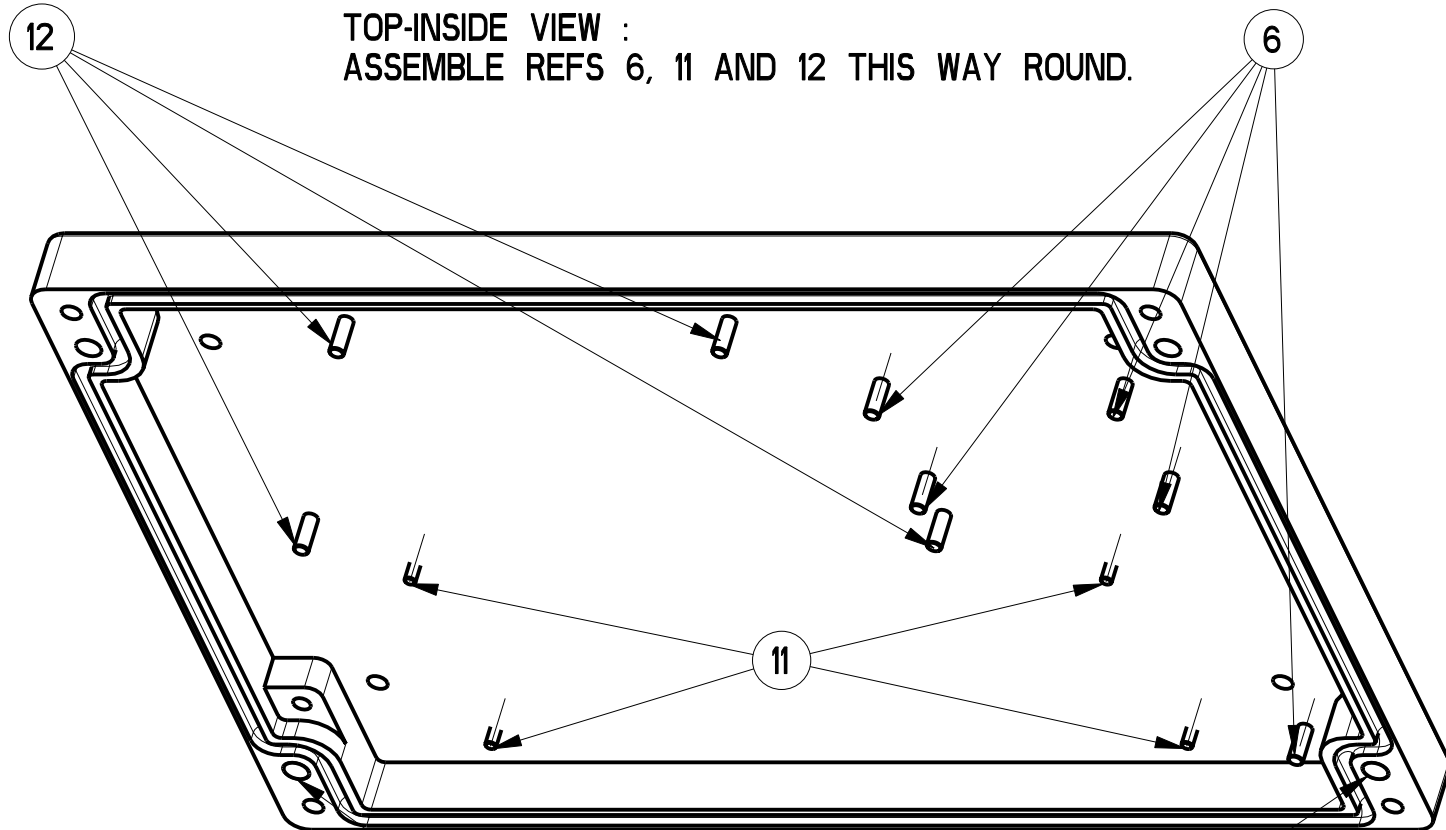
TOP MACHINING DETAIL



(DRILLING FOR FASTENING : SEE MANUFACTURER'S INSTRUCTIONS
ASSEMBLY : THREAD ON INSIDE OF TOP)
X 5

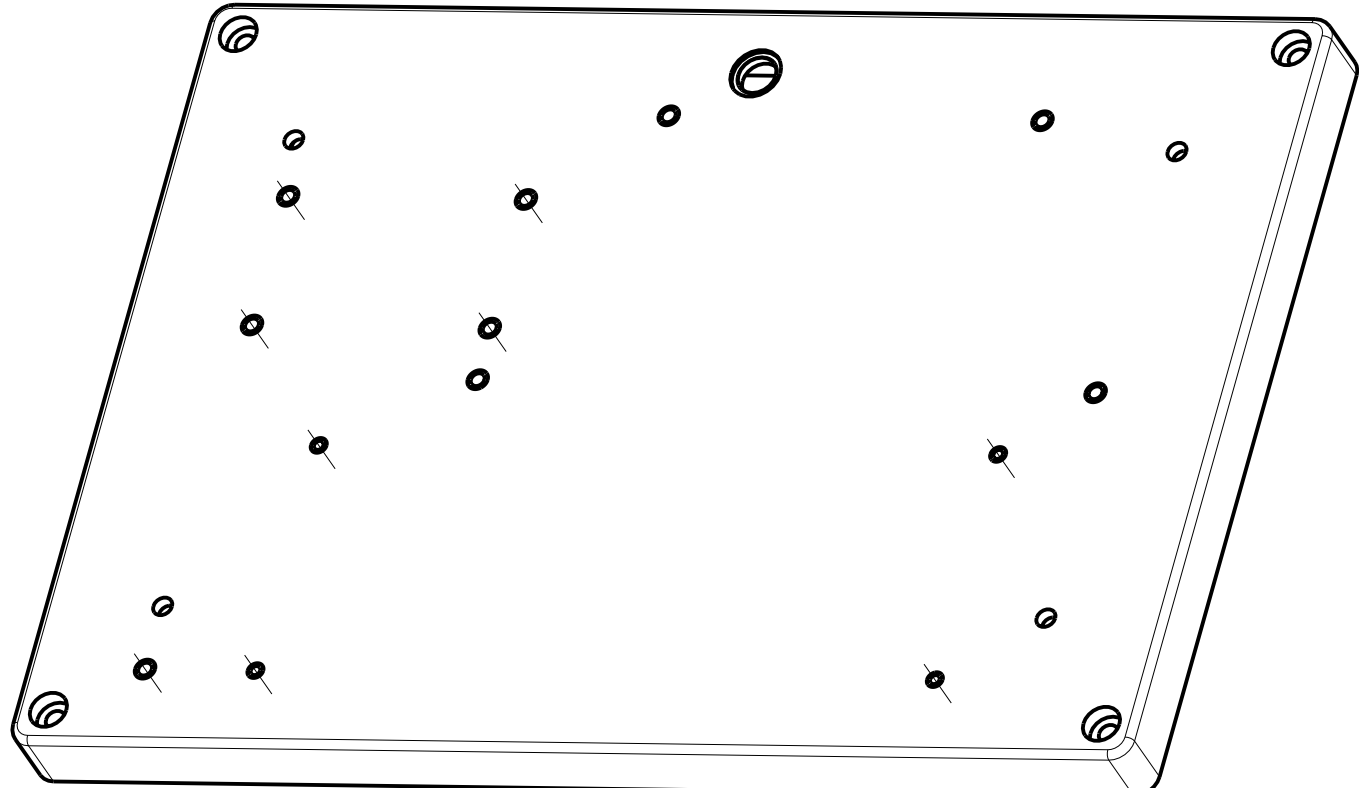


ASSEMBLE REF 12 THIS WAY ROUND.



TOP-INSIDE VIEW :
ASSEMBLE REFS 6, 11 AND 12 THIS WAY ROUND.

TOP-EXTERNAL VIEW:



TWO THREADS M8 LENGHT 14.

12	FHS M4-15	STAINLESS STEEL FASTENING STUD M4 LGTH. 15	TITANOX (PEM)	4
11	FHS M3-10	STAINLESS STEEL FASTENING STUD M3 LGTH. 10	-	4
7	FHS M5-15	STAINLESS STEEL FASTENING STUD M5 LGTH. 15	-	4
6	FHS M4-15	STAINLESS STEEL FASTENING STUD M4 LGTH. 15	-	5
5	FHS M4-15	STAINLESS STEEL FASTENING STUD M4 LGTH. 15	-	4
4	FHS M3-15	STAINLESS STEEL FASTENING STUD M3 LGTH. 15	-	4
3	10 05 20 185	EMC GASKET	PHOENIX MECANO	1
2	10 02 20 01	INNER HINGE (par)	-	1
1	0123 33 11 B	ROUGH ALUMINIUM CASE 230 X 330 X 110	PHOENIX MECANO	1
REF.	REFERENCE	DESCRIPTION	PRODUCER	QTES

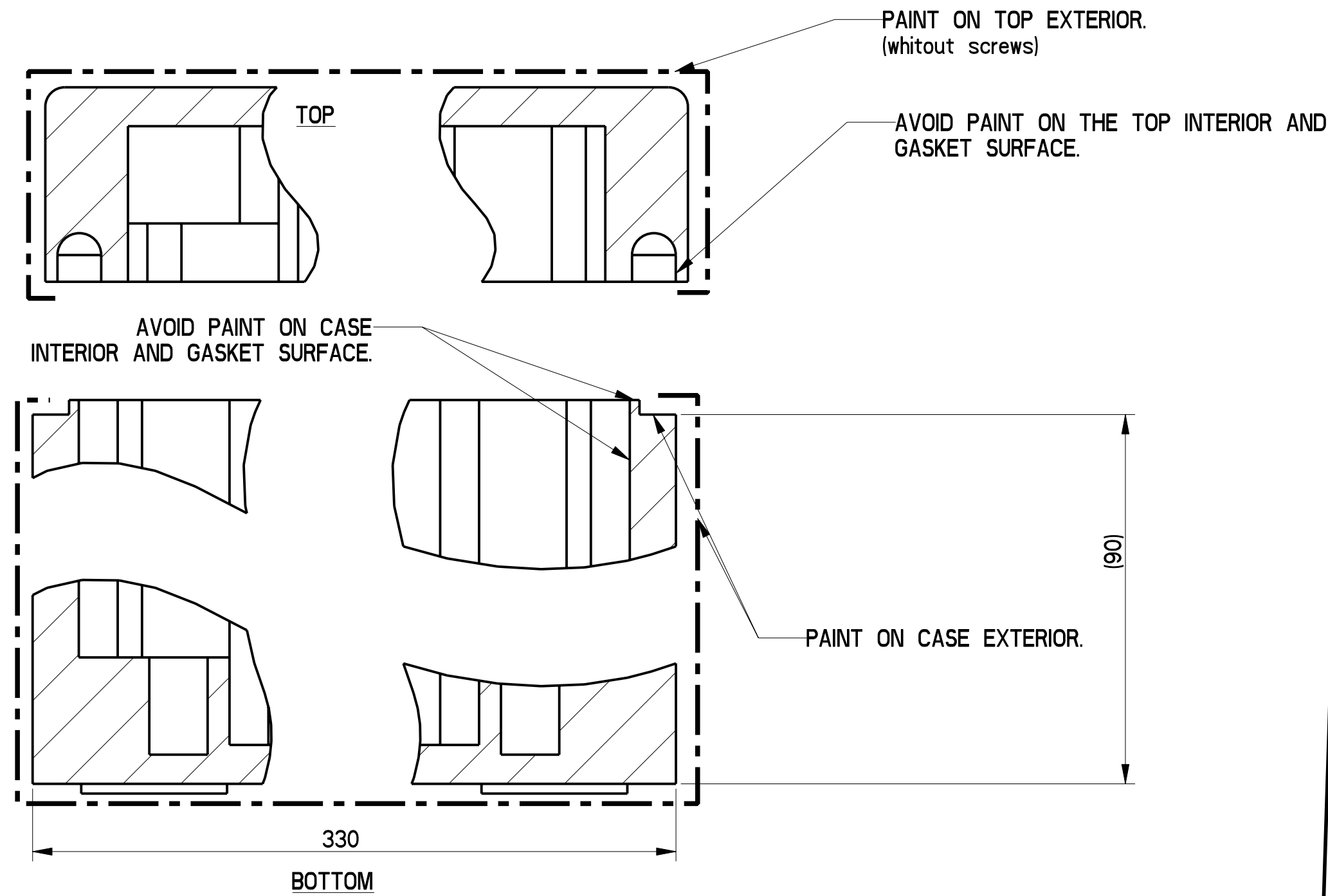
GENERAL TOLERANCES : ±0.2

N° EVOL.		REV	Nbre/Qty	EVOLUTION TABLE		DESS./DRAWN		DATE	VERIF./CHECKED	
MATIERE/MATERIAL : SEE NOTE ON MATERIAL				TRAITEMENT/TREATMENT : SEE NOTE ON TREATMENT		+ / - 0.2mm TOL. GEN.			ECHELLE 0,500 SCALE	
FINITION/FINISH : SEE NOTE ON PAINT										
DESSINE VERIF./DRAWN CHECKED				DATE						
P. TRUFFAUT				03/2006						
TITRE: HD AMU BOX ASSY										
PRODUIT:										
THOMSON BROADCAST SYSTEMS				NUMERO DOCUMENT/DOCUMENT NUMBER			FORMAT/SIZE		PAGE	
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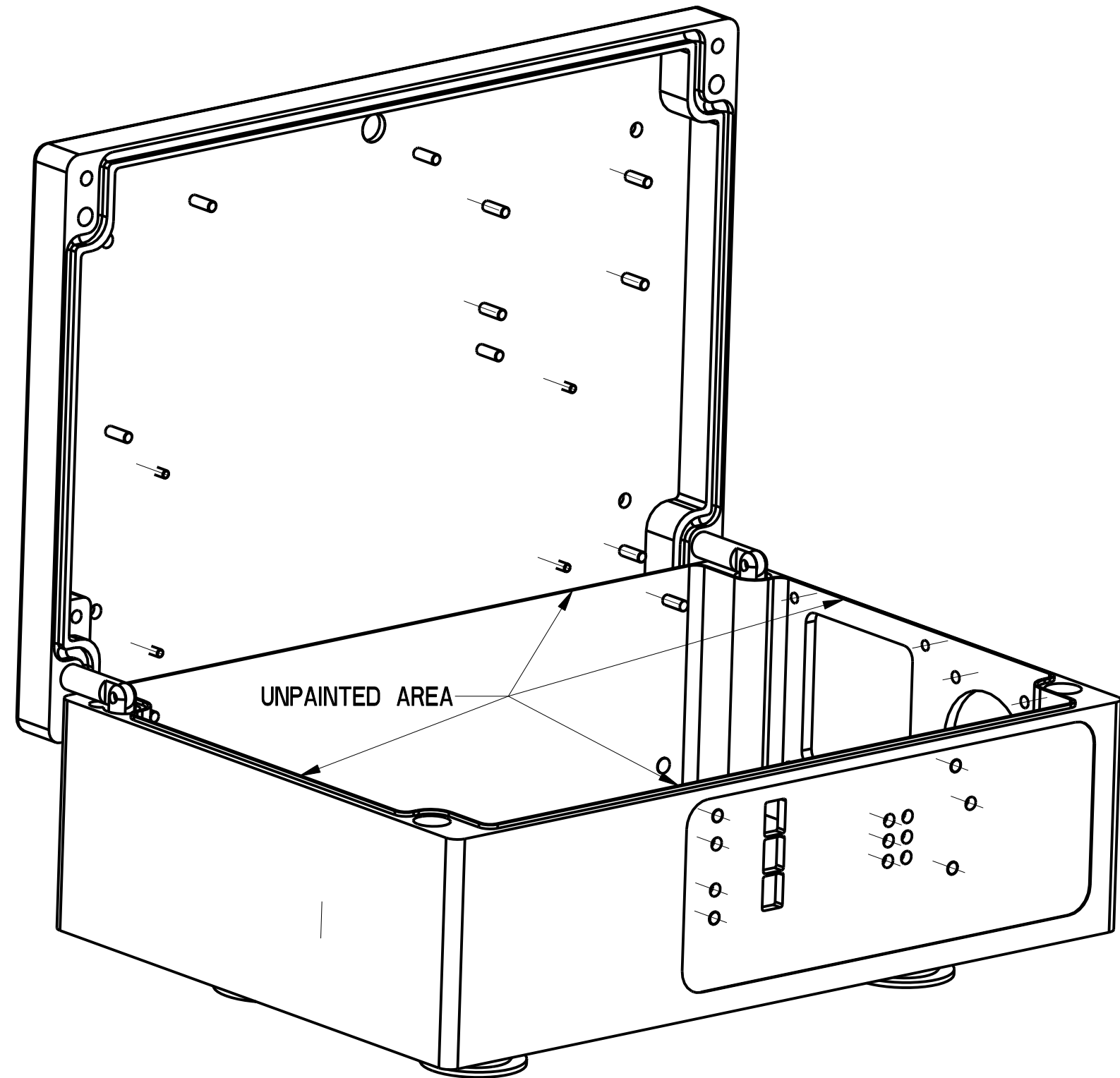
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PAINT AND TREATMENT



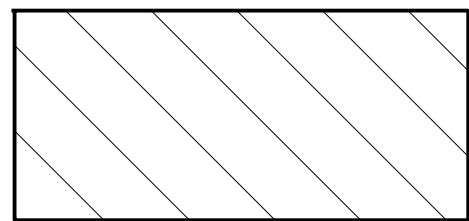
SHOCK ABSORBERS (UNPAINTED)
ASSEMBLE AFTER PAINTING THE CASE.

TREATMENT :
ALODINE NTE (Henkel) or SURTEC 650 (LC system)
OVER THE ENTIRE CASTING BEFORE PAINTING.

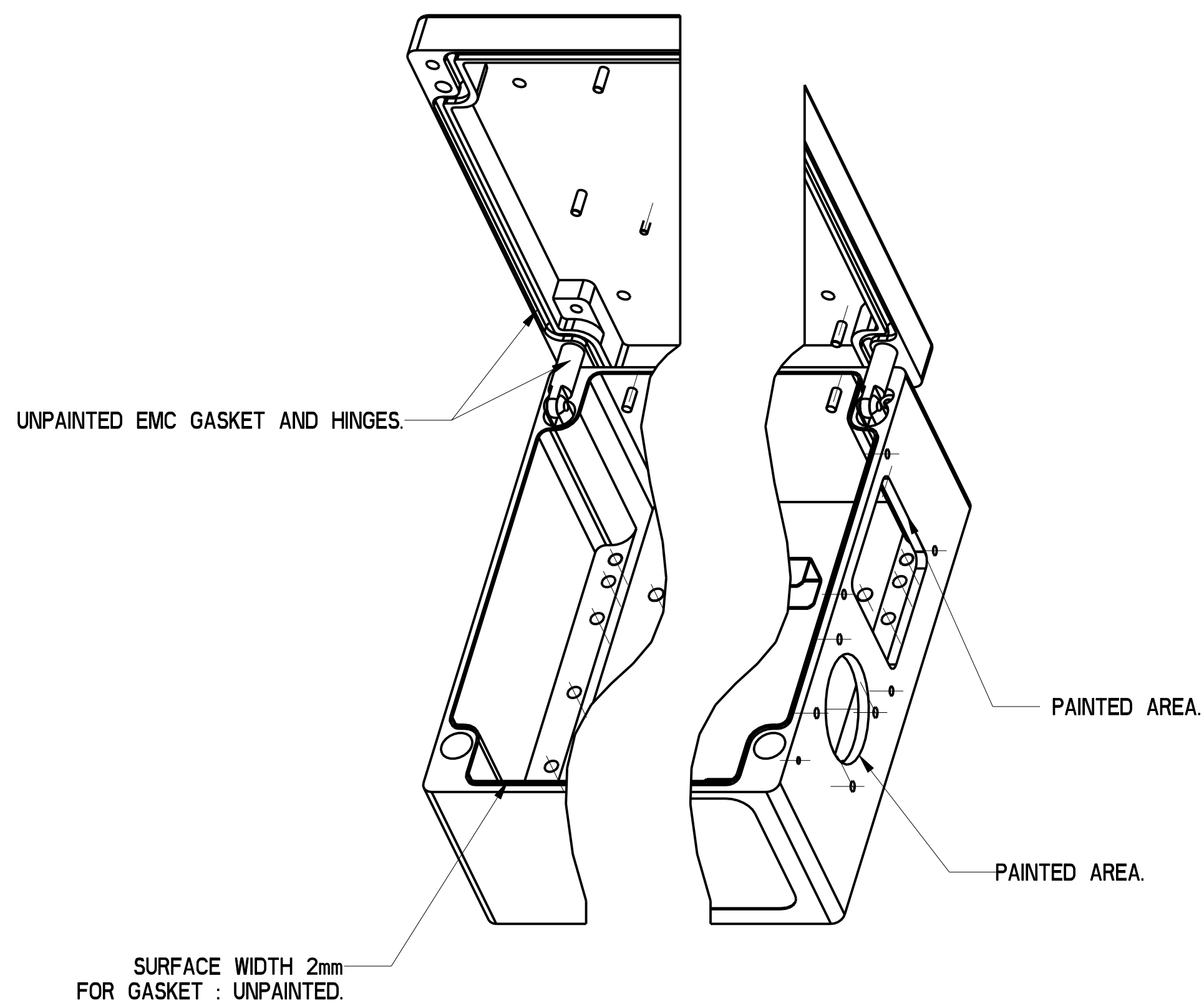
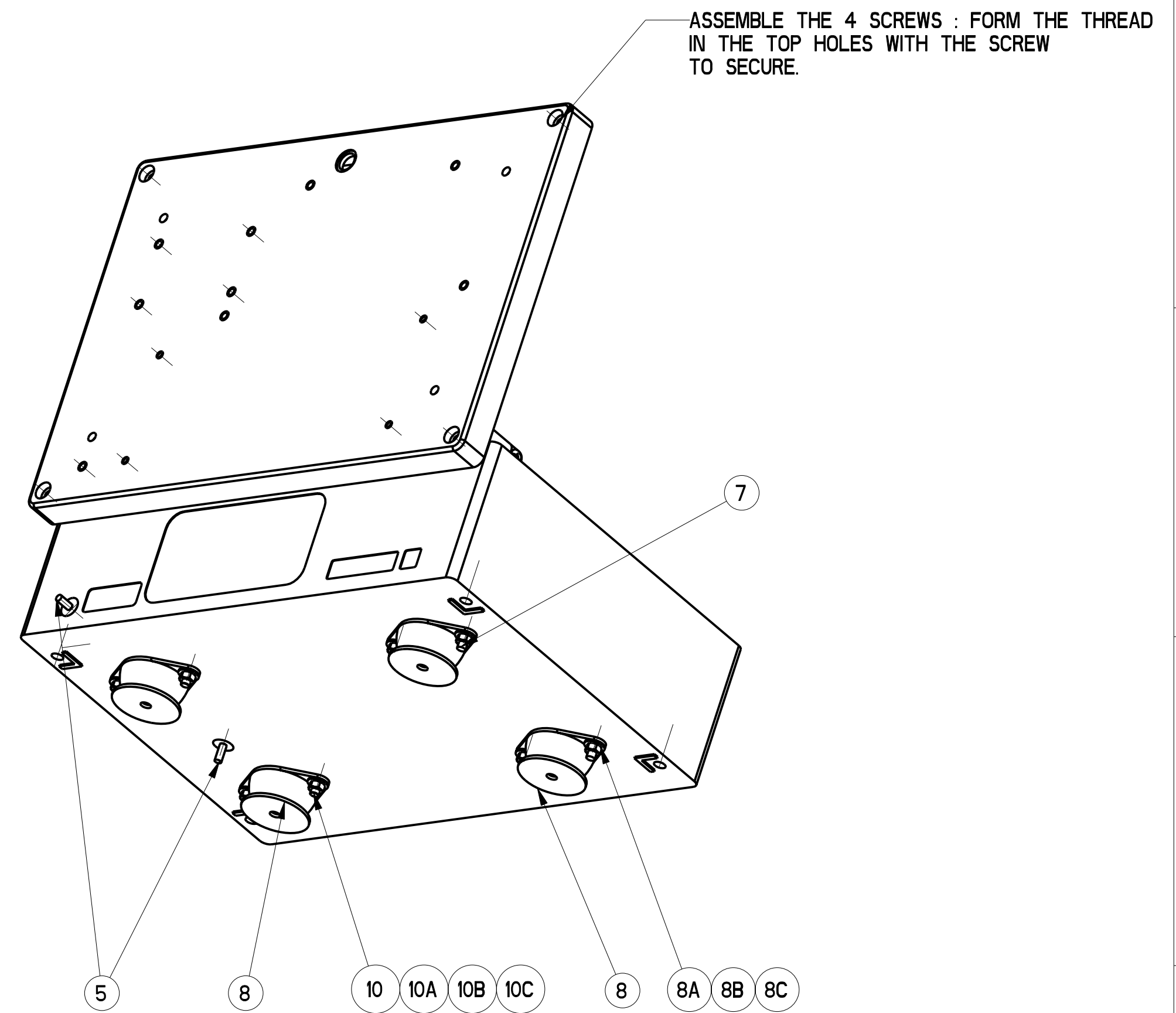
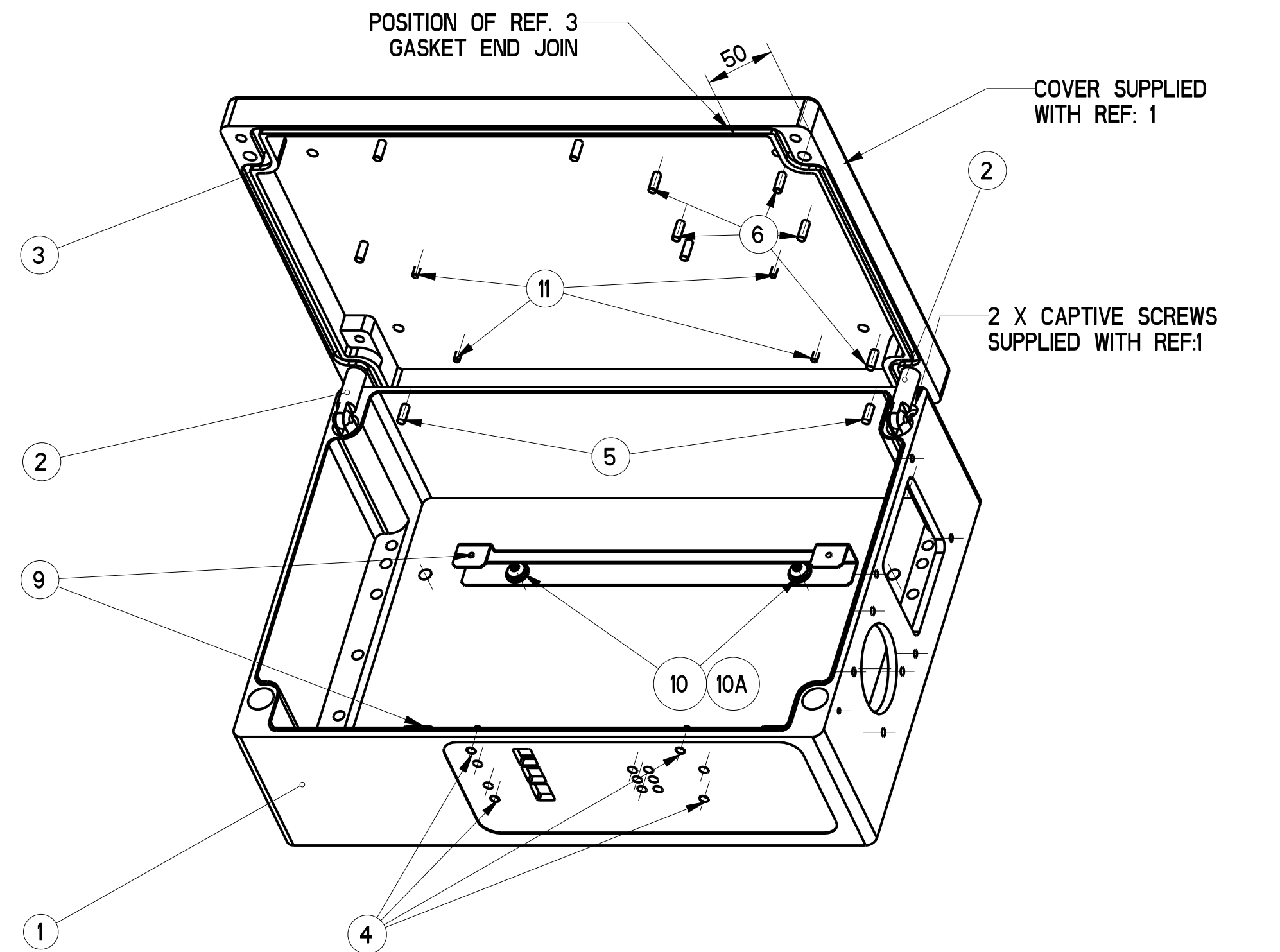
THIS PART HAS TO BE COMPLIANT WITH EUROPEAN
DIRECTIVE ROHS

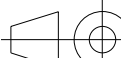
PAINT :
SHADE AND APPLICATION : SEE STANDARD SPECIFICATION -022
REFERENCED IN THE DOCUMENT FOLDER.
TYPE : LIQUID
FINISH : GRAINY.

UNPAINTED AREA:
(DIMENSIONS : SEE SHEET 1/3)



THREADS AND TAPS : UNPAINTED.
DO NOT PAINT SCREWS OF COVER



N° EVOL.	REV	Nbre/Qty	EVOLUTION TABLE		DESS./DRAWN	DATE	VERIF/CHECKED
MATIERE/MATERIAL : SEE NOTE ON MATERIAL			TOL. GEN. + / - 0.2mm			ECHELLE 1,000	SCALE
TRAITEMENT/TREATMENT : SEE NOTE ON TREATMENT							
FINITION/FINISH : SEE NOTE ON PAINT			GEN. TOL.				
DESSINE VERIF./DRAWN CHECKED			DATE				
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