

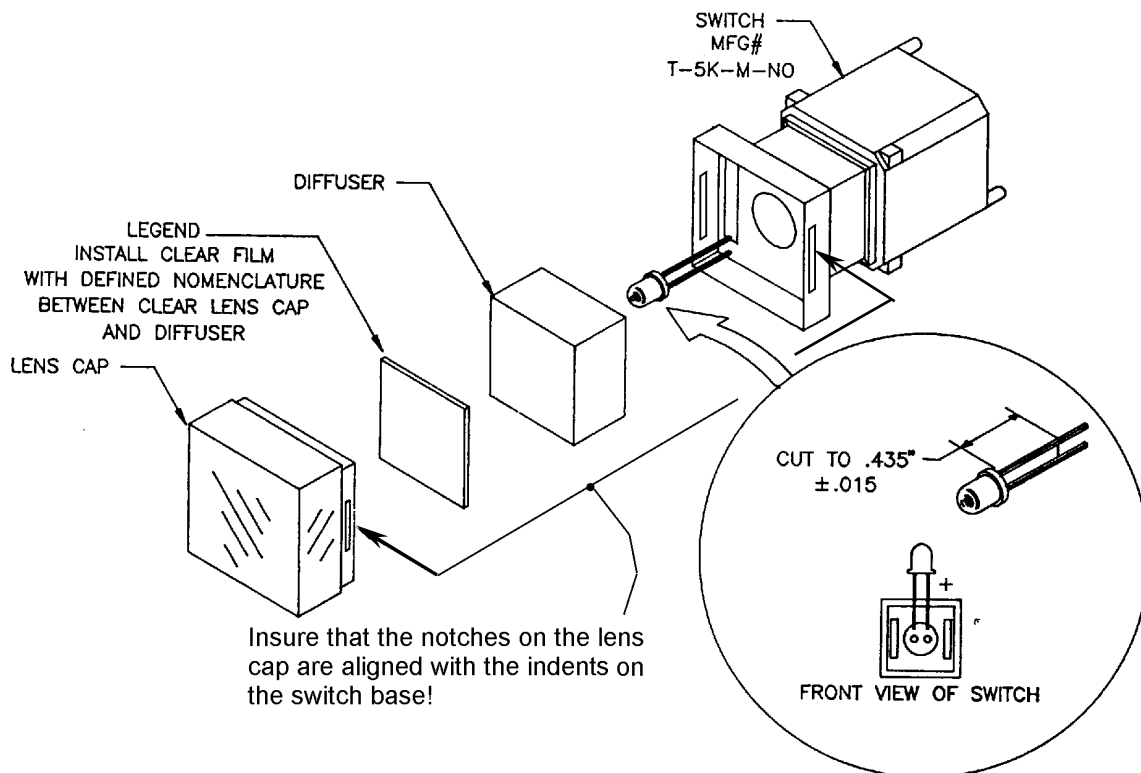
# TECHNICAL BULLETIN

## Installing Legends

Pesa equipment is normally shipped with pre-legged buttons defined by the customer prior to shipment. However, if the arrangement of functions or delegations should need to be altered, use the following instructions and refer to the diagram below.

**Note:** To minimize system errors when changing keycap legends, complete **one** keycap and re-install it before moving to another button.

1. Remove the keycap and lens assembly by pulling outward with padded pliers while gently rocking it side to side.
2. Separate the three parts of the lens assembly: diffuser, button legend, and clear lens cap.
3. Replace the legend and snap the three parts back together.
4. Re-install the keycap and lens assembly onto the pushbutton switch.



**Legend Cap Breakaway Detail**