

NOTES:

REVISIONS						
REV.	DESCRIPTION	ECD. NO.	DRFT	CHKR	APP	DATE
A	RELEASE TO MFG.	63764	KS	KS	KS	8/5/99

DB25 PLUG

DB15 SOCKET

21		1
19		2
17		3
15		4
22		5
20		9
18		10
16		11
14		12

				2	6		2516001000	CABLE TIE
				1	5		2511039500	CABLE, 9 CONDUCTOR, 10 FT. LG.
				1	4		8800213717	COVER, DB15
				1	3		8800154549	CONNECTOR, SOCKET, DB15
				1	2		8800113335	COVER, DB25
				1	1		8800101954	CONNECTOR, PLUG, DB25

-004	-003	-002	-001	-000	ITEM	REF	PART NUMBER	DESCRIPTION
QTY.	QTY.	QTY.	QTY.	QTY.	NO.	DESIG.		

UNSPECIFIED LIMITS OF TOLERANCE			DR			KS	CK	KS	APP	KS	TITLE		
STRAIGHTNESS AND/OR FLATNESS .005 IN./1 IN.			DECIMAL			DATE		8/5/99		SCALE		NONE	ADAM/CS TO FR9528 CABLE ASSY.
CONCENTRICITY .010 TIR			.X ±.050 IN.			DO NOT SCALE DRAWING							
ANGLES ±1/2° BENDS ±2°			.XX ±.030 IN.			TELEX®							
UNMARKED ANGLES, BENDS AND INTERSECTIONS 90°			.XXX ±.010 IN.										
THREADS- EXT. CLASS 2A			MACHINED			MINNEAPOLIS, MINNESOTA							
INT. CLASS 2B			FINISH: 64										
MOLD FINISH: SPI-SPE NO. 3													
DRAFT 2°						PLANT DIST. LN.							

A/CAD GENERATED DRAWING	
FILE NAME: 800447_01.DWG	
MODEL	NEXT ASS'Y

UNSPECIFIED LIMITS OF TOLERANCE	
STRAIGHTNESS AND/OR FLATNESS .005 IN./1 IN.	DECIMAL
CONCENTRICITY .010 TIR	.X ±.050 IN.
ANGLES ±1/2° BENDS ±2°	.XX ±.030 IN.
UNMARKED ANGLES, BENDS AND INTERSECTIONS 90°	.XXX ±.010 IN.
THREADS- EXT. CLASS 2A INT. CLASS 2B	MACHINED FINISH: 64
MOLD FINISH: SPI-SPE NO. 3	
DRAFT 2°	